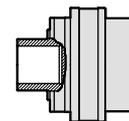


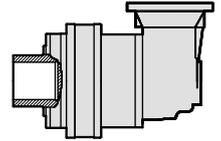
Size 090 - 28000 Nm

ST-090 Technical data



Stages	Ratio	$T_{2N(1.2M)}^{(1)}$	$T_{2N(6M)}^{(1)}$	$T_{2Peak}^{(2)}$	$n_{1N}^{(3)}$	$n_{1Max}^{(4)}$	$P_t^{(5)}$	η
	i	(Nm)	(Nm)	(Nm)	(rpm)	(rpm)	(kW)	(%)
1	4.00	28060	21140	56120	1000	1500	50	98
	5.20	23780	17910	47560	1000	1500	50	98
	6.25	18350	13820	36700	1000	1500	50	98
2	14.7	28060	21140	56120	1500	2800	30	96
	19.1	23780	17910	47560	1500	2800	30	96
	23.0	23780	17910	47560	1500	2800	30	96
	26.0	23780	17910	47560	1500	2800	30	96
	30.2	23780	17910	47560	1500	2800	30	96
	36.2	18350	13820	36700	1500	2800	30	96
	43.7	18350	13820	36700	1500	2800	30	96
	55.4	28060	21140	56120	1500	2800	20	94
3	60.5	28060	21140	56120	1500	2800	20	94
	72.0	23780	17910	47560	1500	2800	20	94
	88.0	28060	21140	56120	1500	2800	20	94
	95.0	23780	17910	47560	1500	2800	20	94
	107.3	23780	17910	47560	1500	2800	20	94
	114.4	23780	17910	47560	1500	2800	20	94
	124.4	23780	17910	47560	1500	2800	20	94
	134.3	23780	17910	47560	1500	2800	20	94
	156.0	23780	17910	47560	1500	2800	20	94
	167.0	23780	17910	47560	1500	2800	20	94
	188.5	23780	17910	47560	1500	2800	20	94
	218.6	23780	17910	47560	1500	2800	20	94
	226.5	18350	13820	36700	1500	2800	20	94
	262.8	18350	13820	36700	1500	2800	20	94
	317.2	18350	13820	36700	1500	2800	20	94
	4	338.8	28060	21140	56120	1500	2800	15
374.0		28060	21140	56120	1500	2800	15	92
408.4		28060	21140	56120	1500	2800	15	92
424.3		28060	21140	56120	1500	2800	15	92
493.2		28060	21140	56120	1500	2800	15	92
511.5		28060	21140	56120	1500	2800	15	92
594.0		28060	21140	56120	1500	2800	15	92
656.7		28060	21140	56120	1500	2800	15	92
752.2		23780	17910	47560	1500	2800	15	92
762.7		28060	21140	56120	1500	2800	15	92
803.1		23780	17910	47560	1500	2800	15	92
873.6		23780	17910	47560	1500	2800	15	92
935.0		23780	17910	47560	1500	2800	15	92
1013.3		23780	17910	47560	1500	2800	15	92
1127.0		23780	17910	47560	1500	2800	15	92
1272.4		23780	17910	47560	1500	2800	15	92
1354.5		18350	13820	36700	1500	2800	15	92
1476.0		23780	17910	47560	1500	2800	15	92
1529.3		18350	13820	36700	1500	2800	15	92
1774.0		18350	13820	36700	1500	2800	15	92

SX-090 Technical data



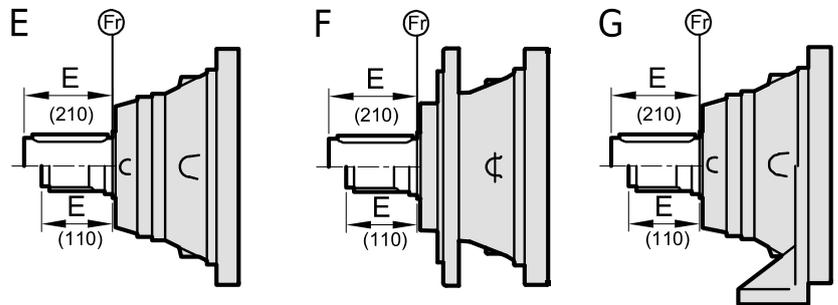
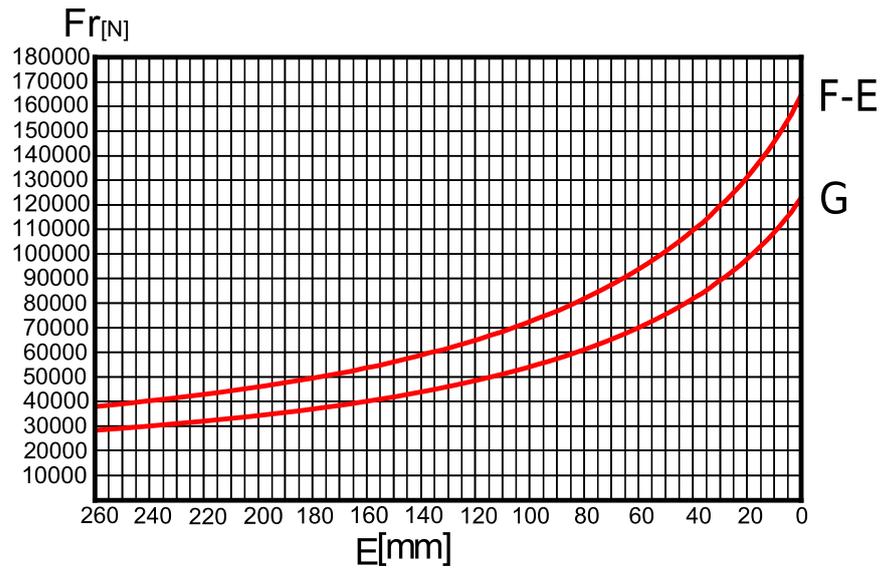
Stages	Ratio	$T_{2N(1.2M)}^{(1)}$	$T_{2N(6M)}^{(1)}$	$T_{2Peak}^{(2)}$	$n_{1N}^{(3)}$	$n_{1Max}^{(4)}$	$P_t^{(5)}$	η
	i	(Nm)	(Nm)	(Nm)	(rpm)	(rpm)	(kW)	(%)
2	14.2	28060	21140	56120	1200	2000	30	96
	18.5	28060	21140	56120	1200	2000	30	96
	22.1	18350	13820	36700	1200	2000	30	96
	24.1	23780	17910	47560	1200	2000	30	96
	28.9	18350	13820	36700	1200	2000	30	96
3	49.3	28060	21140	56120	1500	2800	20	94
	64.1	23780	17910	47560	1500	2800	20	94
	67.8	28060	21140	56120	1500	2800	20	94
	77.4	23780	17910	47560	1500	2800	20	94
	87.4	23780	17910	47560	1500	2800	20	94
	101.3	23780	17910	47560	1500	2800	20	94
	106.5	23780	17910	47560	1500	2800	20	94
	120.2	23780	17910	47560	1500	2800	20	94
	139.5	23780	17910	47560	1500	2800	20	94
	144.5	18350	13820	36700	1500	2800	20	94
	167.7	18350	13820	36700	1500	2800	20	94
	202.3	18350	13820	36700	1500	2800	20	94
	4	162.3	28060	21140	56120	1500	2800	15
222.0		28060	21140	56120	1500	2800	15	92
230.4		23780	17910	47560	1500	2800	15	92
257.8		28060	21140	56120	1500	2800	15	92
287.8		23780	17910	47560	1500	2800	15	92
314.2		23780	17910	47560	1500	2800	15	92
364.5		23780	17910	47560	1500	2800	15	92
393.6		23780	17910	47560	1500	2800	15	92
456.6		23780	17910	47560	1500	2800	15	92
489.2		23780	17910	47560	1500	2800	15	92
530.2		23780	17910	47560	1500	2800	15	92
640.7		23780	17910	47560	1500	2800	15	92
769.1		18350	13820	36700	1500	2800	15	92
929.4	18350	13820	36700	1500	2800	15	92	

- (1) T_{2N} values are calculated at $n_1=n_{1n}$, continuous duty cycle, uniform operation and $KA=1$ according to ISO 6336. $T_{2N(1.2M)}$ has been calculated for 1200000 of revolutions at the output shaft, and $T_{2N(6M)}$ has been calculated for 6000000 of revolutions at the output shaft. The application factor f_s must be considered for each duty cycle and machine type.
- (2) T_{2Peak} is the maximum output torque the gearbox can tolerate during startups, inversions or other peaks. This value should never be used for continuous operation or for intermittent operation with frequent accelerations.
- (3) n_{1n} is the rated input speed for continuous operation
- (4) n_{1max} is the maximum input speed for intermittent service. For continuous operation at speeds over n_{1n} please inquire.
- (5) P_t is the thermal power rating, that is the power in kW that, at 20°C, the gearbox can transmit during continuous operation, at $n_1=n_{1n}$ and lubricated with ISO-VG-220 oil without it exceeding 90°C. It depends on ambient temperature.

Output Shaft Radial Load Capacity

Radial Load Capacity is only given for gearboxes with solid shafts (Smooth Solid Shaft with Key (P) and DIN 5480 Splined Shaft (W)) for a design life of 6 million revolutions of the output shaft ($6 \cdot 10^6$). These values can be adjusted for other number of revolutions of the output shaft applying the Output Bearing Lifetime Factor (f_{obl})

Radial Load capacity depends on gearbox version and application point. Find the value for your machine using this chart.



Output Shaft Axial Load Capacity

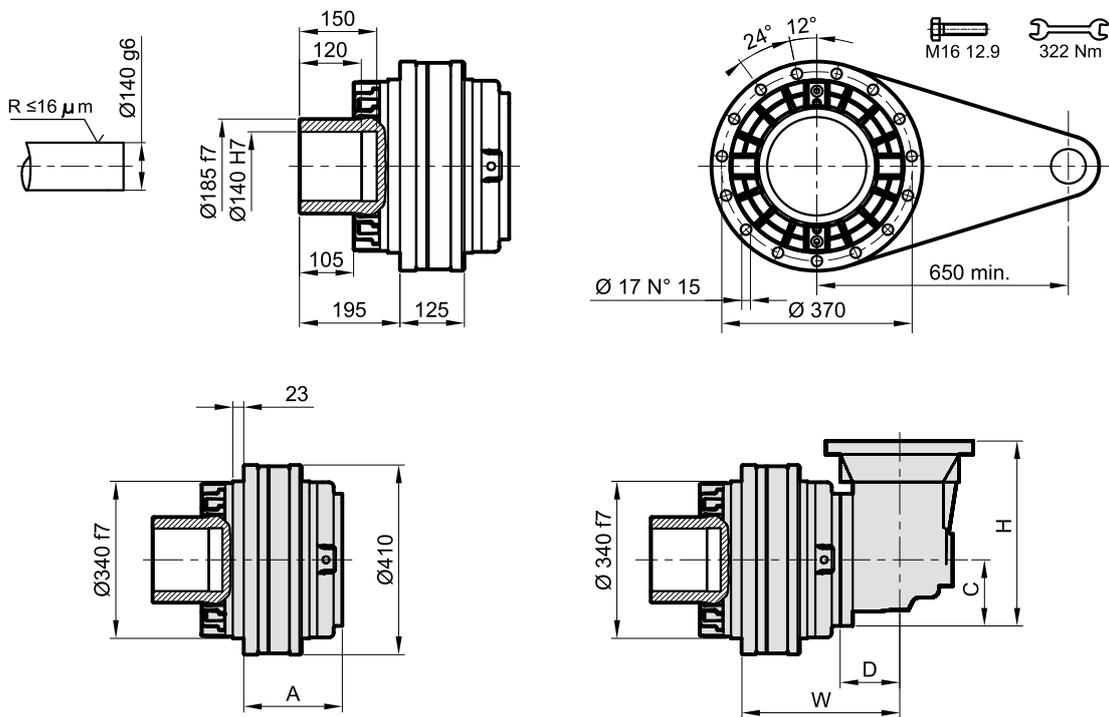
Axial Load Capacity is only given for gearboxes with solid shafts (Smooth Solid Shaft with Key (P) and DIN 5480 Splined Shaft (W)) for a design life of 6 million revolutions of the output shaft ($6 \cdot 10^6$). These values can be adjusted for other number of revolutions of the output shaft applying the Output Bearing Lifetime Factor (f_{obl})

Axial Load Capacity depends on the direction of the load:

	Push	Pull
F_a	95000 N	75000 N

Dimensions

S□-E-090-□□-H140×150

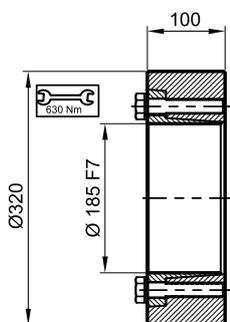


Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	209	-	-	-	-	171	-
2	302.5	332	225.5	205	569	197	288
3	363	366.5	118.5	140	390	210	247
4	411.5	439	75	92.5	253.5	216	227

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

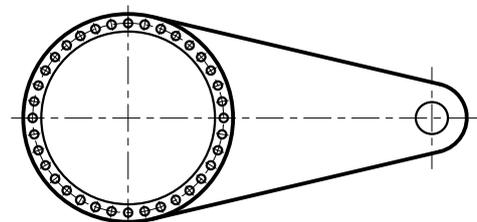
Accessories

SA-H-185



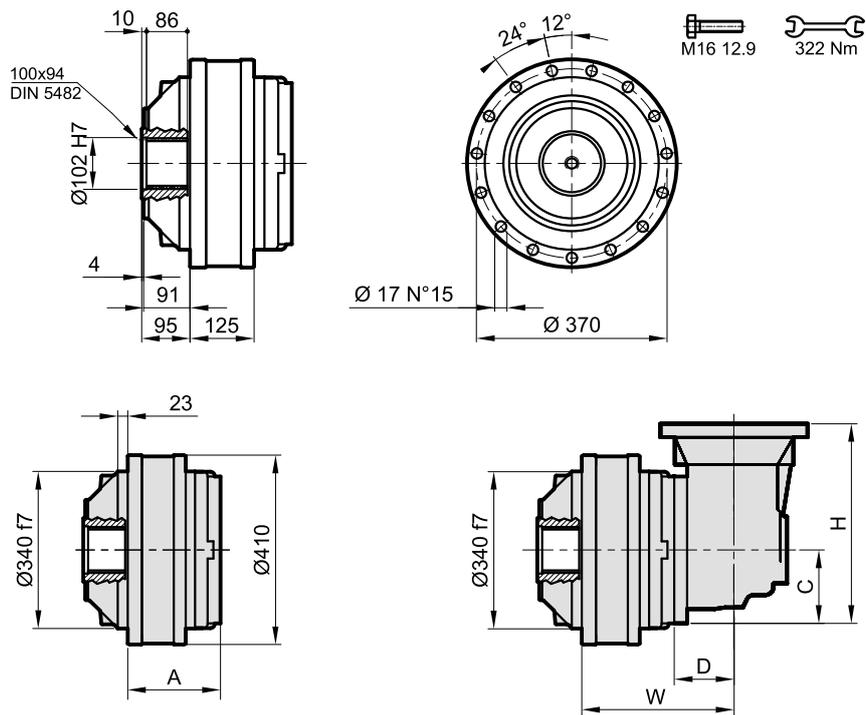
Max. Torque: 81 kNm
Screw Tightening Torque: 630 Nm

SA-T-□-340-370-15×17-□-□



See the chapter on Torque Arms

S□-E-090-□□-N100×96



Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	209	-	-	-	-	209	-
2	302.5	332	225.5	205	569	302.5	267
3	363	366.5	118.5	140	390	363	227
4	411.5	439	75	92.5	253.5	411.5	207

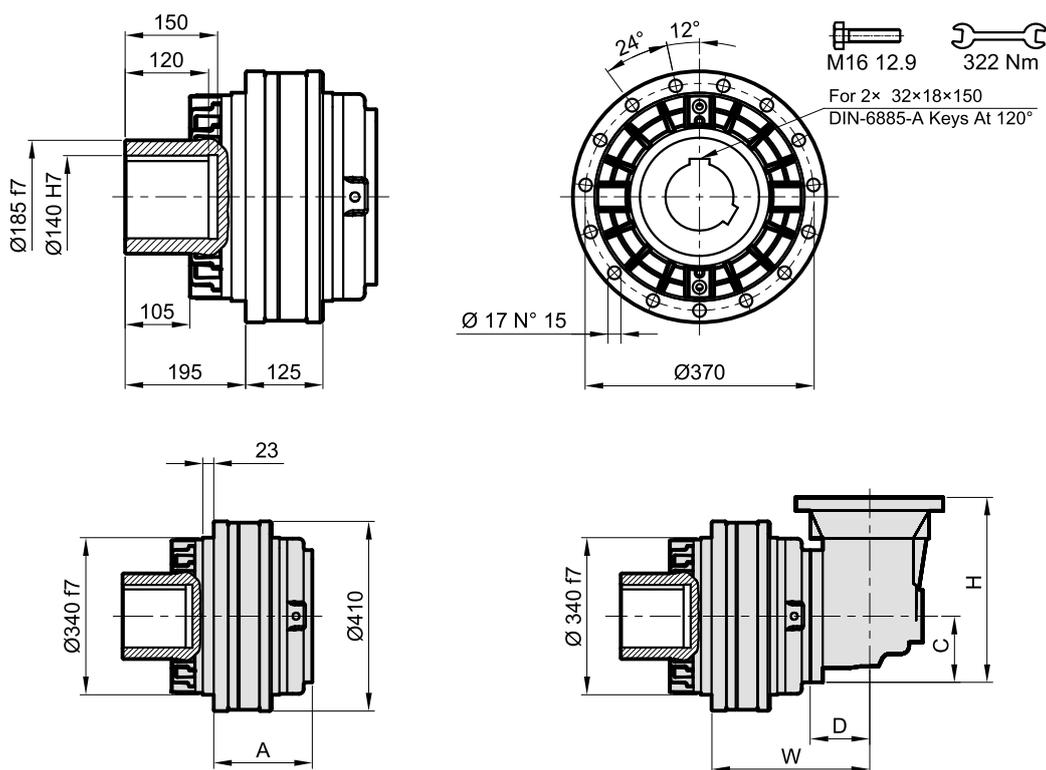
(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

Accessories

SA-S-100×94



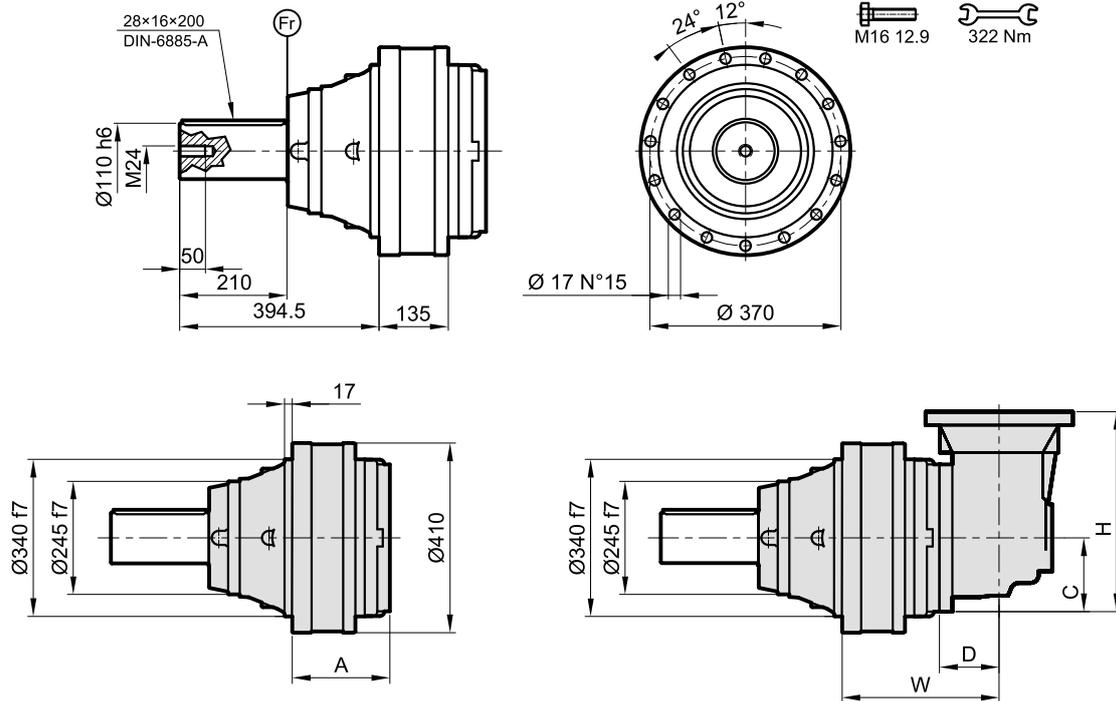
S□-E-090-□□-K140×150



Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	209	-	-	-	-	175	-
2	302.5	322	225.5	205	569	201	443
3	363	366.5	118.5	140	390	214	252
4	411.5	439	75	92.5	253.5	221	232

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

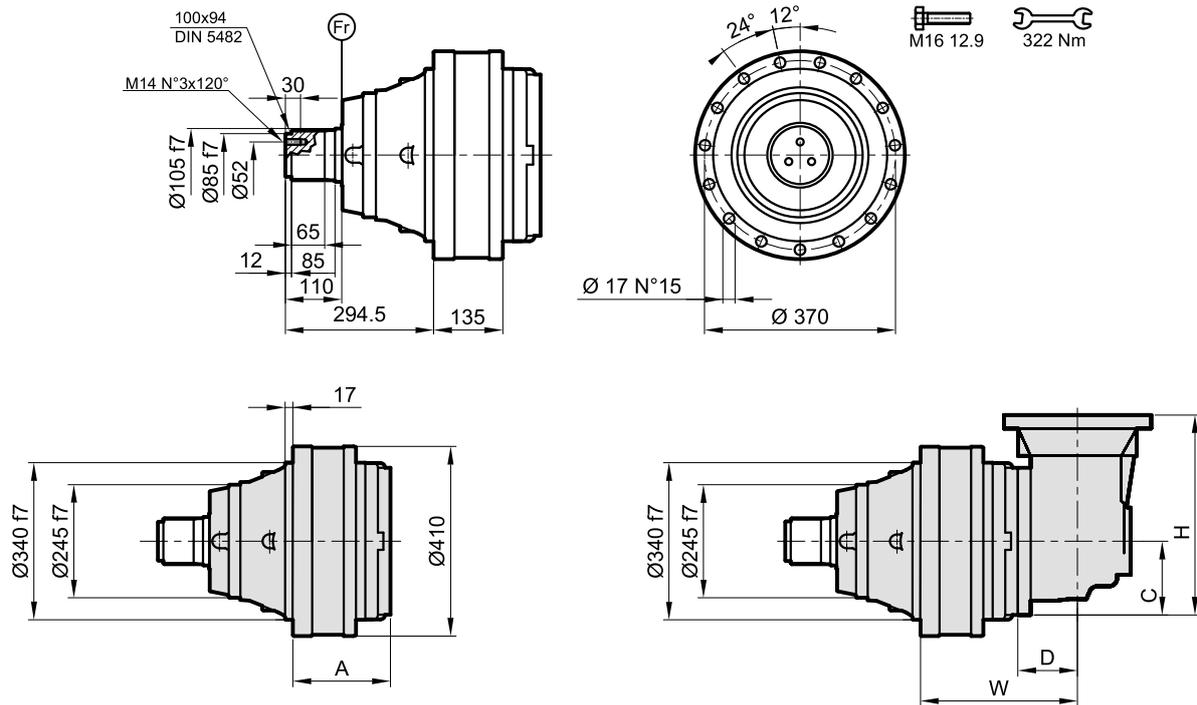
S□-E-090-□□-P110×210



Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	219	-	-	-	-	200	-
2	312.5	342	225.5	205	569	226	317
3	373	376.5	118.5	140	390	239	276
4	421.5	449	75	92.5	253.5	245	256

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

S□-E-090-□□-W100×110

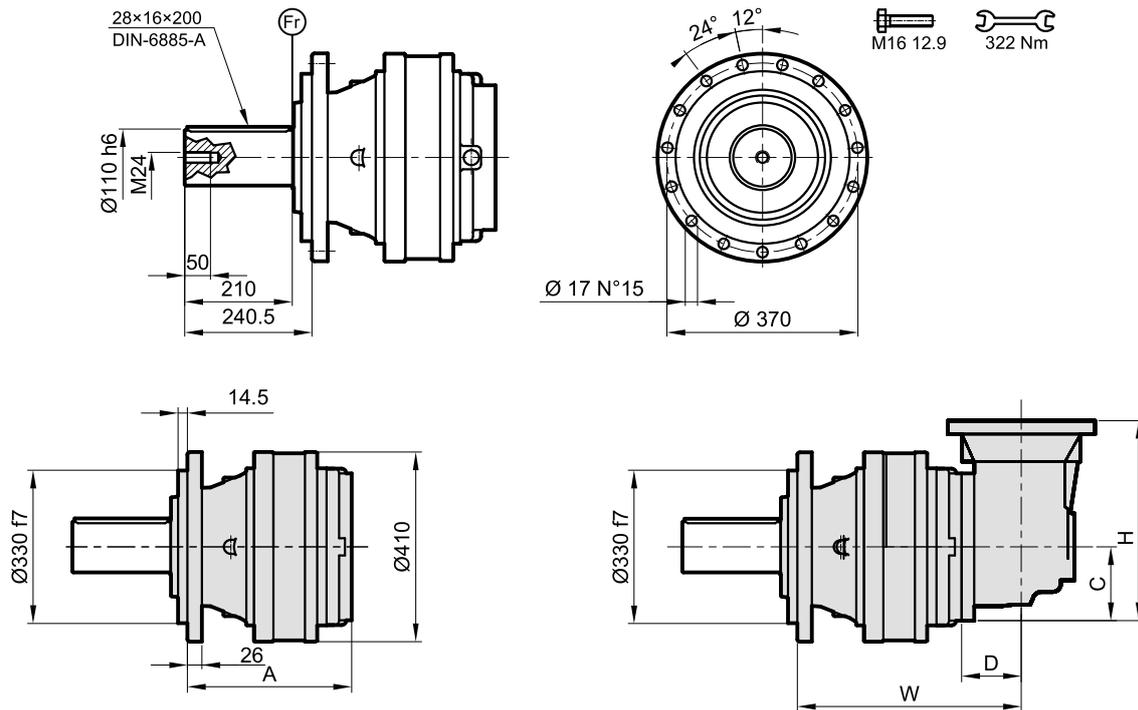


Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	219	-	-	-	-	200	-
2	312.5	342	225.5	205	569	226	317
3	373	376.5	118.5	140	390	239	276
4	421.5	449	75	92.5	253.5	245	256

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

Accessories		
SA-F-100×94-S	SA-B-100×94-S	SA-P-105

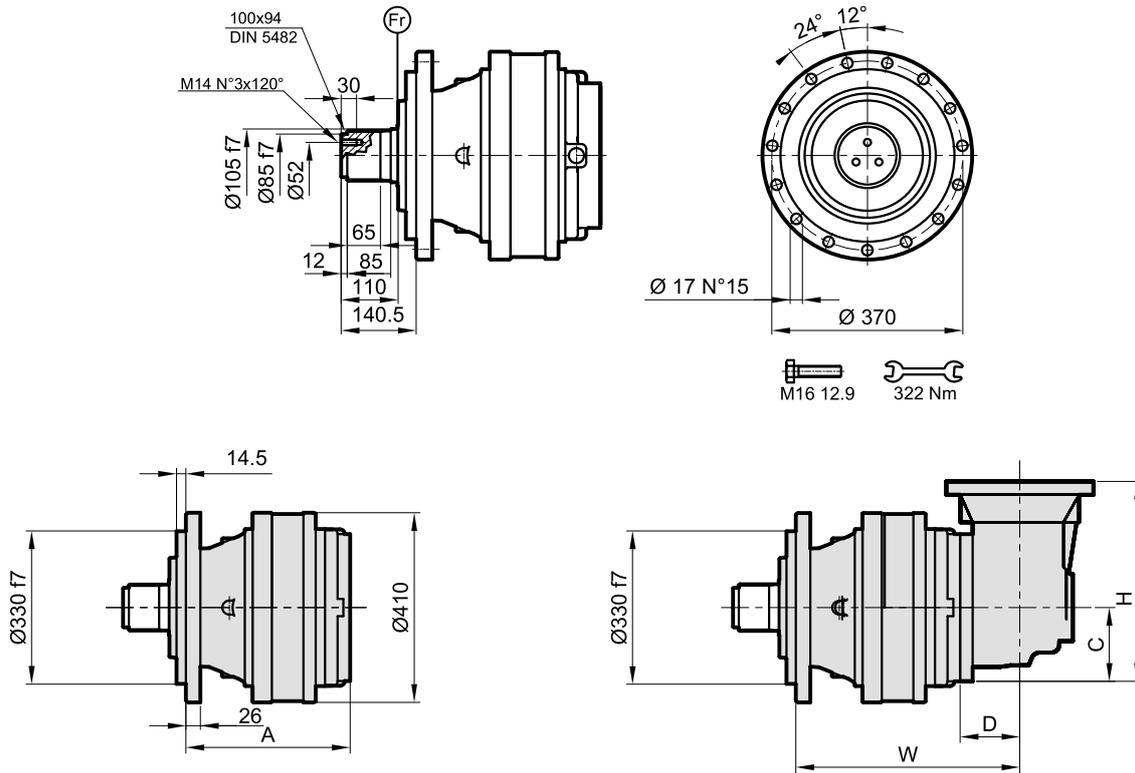
S□-F-090-□□-P110×210



Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	373	-	-	-	-	220	-
2	466.5	496	225.5	205	569	247	337
3	527	530.5	118.5	140	390	259	297
4	575.5	603	75	92.5	253.5	266	277

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

S□-F-090-□□-W100×110

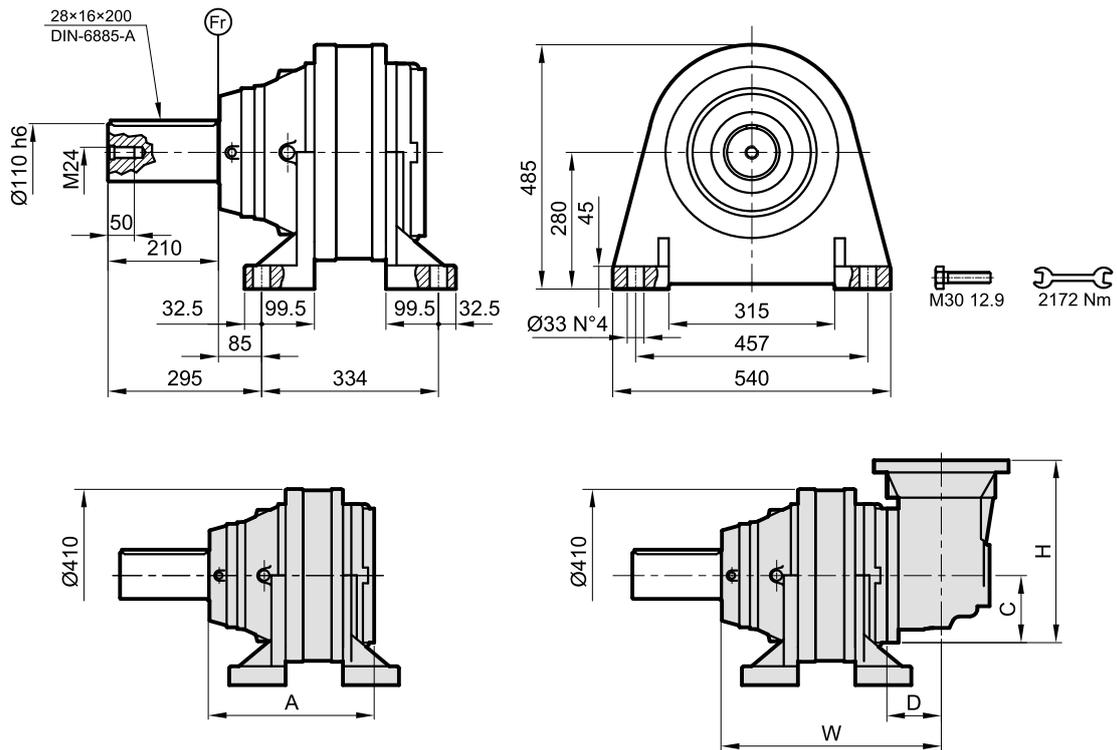


Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	373	-	-	-	-	220	-
2	466.5	496	225.5	205	569	247	337
3	527	530.5	118.5	140	390	259	297
4	575.5	603	75	92.5	253.5	266	277

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

Accessories		
SA-F-100×94-S	SA-B-100×94-S	SA-P-105

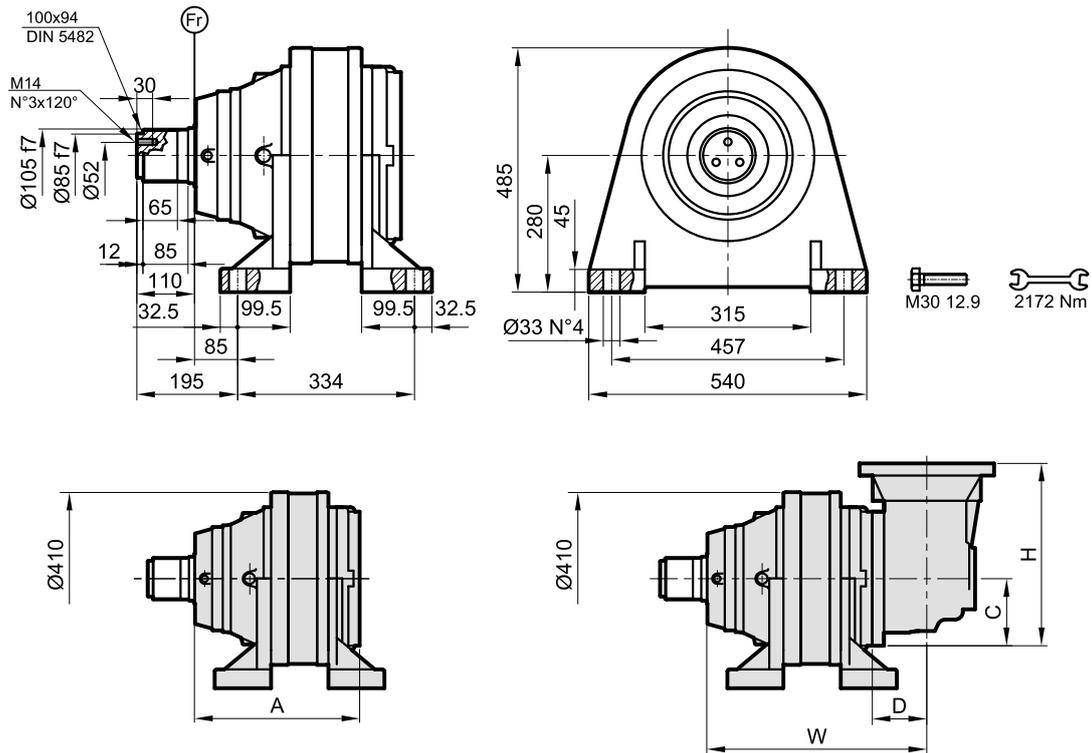
S□-G-090-□□-P110×210



Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	403.5	-	-	-	-	260	-
2	497	526	225.5	205	569	286	376
3	557.5	561	118.5	140	390	298	336
4	606	633	75	92.5	253.5	305	316

(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

S□-G-090-□□-W100×110

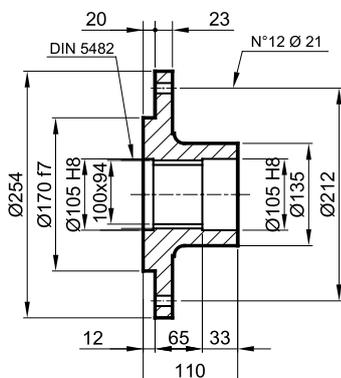


Stages	A	W	D	C	H	ST Mass ⁽¹⁾	SX Mass ⁽¹⁾
1	403.5	-	-	-	-	260	-
2	497	526	225.5	205	569	286	376
3	557.5	561	118.5	140	390	298	336
4	606	633	75	92.5	253.5	305	316

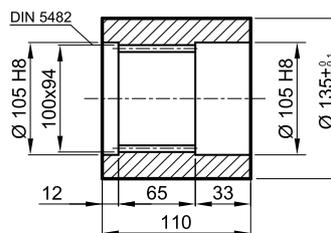
(1) Mass in kg for gearboxes without input modules (solid input shaft, motor flange, etc) or accessories. To obtain actual mass, add the mass for your chosen input module, please inquire.

Accessories

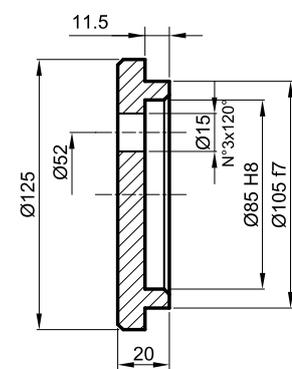
SA-F-100×94-S



SA-B-100×94-S

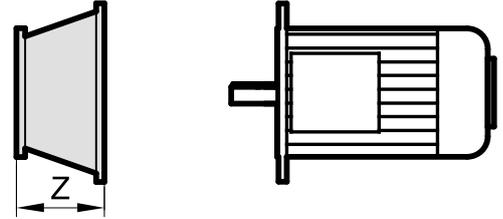


SA-P-105



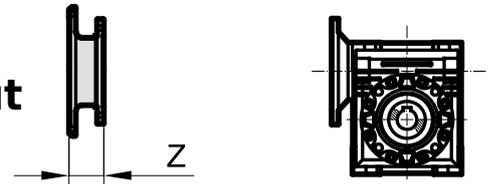
Inputs

IEC Motor Input



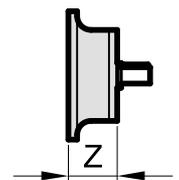
IEC	71	80	90	100	112	132	160	180	200	225	250	280
Stages	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z
1	-	-	-	-	-	-	120.5	120.5	148.5	148.5	183.5	183.5
2	-	-	-	-	-	104	120.5	120.5	148.5	148.5	183.5	183.5
3	35.5	61.5	61.5	71	71	104	120.5	120.5	148.5	148.5	-	-
4	35.5	61.5	61.5	71	71	104	120.5	120.5	-	-	-	-

Worm Gearbox Input



Stages	SVS-050 SQS-050	SVS-063 SQS-063	SVS-075 SQS-075	SVS-090 SQS-090	SVS-110 SQS-110
	Z	Z	Z	Z	Z
1	-	-	-	-	-
2	-	-	-	-	95
3	80	80	57	57	57
4	80	80	57	57	57

Solid Shaft Input



Stages	E25×50 E28×50	E35×50 E42×82	E48×82.5 E65×105	E70×120 E80×130	E90×140 E100×140
	Z		Z	Z	Z
1	-		-	185	-
2	-		159	-	-
3	112		-	-	-
4	112		-	-	-